



## DS104\_DS104409

1994-2002 Turbo-Back 5.9 Dodge Cummins  
2500/3500 2 and 4 wheel drive (Dual System)  
(94-97 requires hanger modification to tailpipe)

Not for Commercial Trucks

### **Removal of Stock System:**

ANSA Automotive recommends that exhaust systems be professionally installed. Please use all necessary precautions to insure a safe installation. Read all instructions provided before proceeding with the install.

**Warning:** Allow the exhaust system to cool before attempting to remove or you will be subject to severe burns. If the vehicle is to be jacked up, please make sure it is stable and secure before removing any parts.

Tip: A can of WD40 or something similar would be a great help in removing nuts and bolts on an old system. It also comes in handy when removing and installing the rubber grommets used with the hangers. Wearing safety glasses would be advisable.

**Step 1:** Open your box and make sure everything is there and fits together before you start. Determine what you will be taking off the vehicle and spray it with the WD40. Most of the original systems are one piece at the back. You may have to lift the body of the vehicle to remove the muffler and tailpipe without cutting. Find something to support the muffler (i.e. jack stand) before you start removing the hangers. Spray the hangers with WD40. Using a large screwdriver or crowbar, lever the rubber grommets off. Save these as some will need to be reused.

**Step 2:** Separate the stock exhaust at the slip joint at the muffler. Remove rear exhaust from rubber hangers and remove the system from under the truck. Carefully remove the rear section as this part can be heavy and hard to handle.

**Step 3:** Using a 9/16" socket or wrench, remove the (2) nuts at the turbo flange on the engine and remove the stock down pipe.

### **Installation of Silverline™ Performance Exhaust:**

Installation tip: Mark all pipes that insert into expansion joints with marker for proper overlap and sealing to ensure that pipe is inserted enough to seal the slots in expanded portion of pipe. Whenever possible you want at least a ½" clearance between any exhaust pipes and points on the vehicle. Less than that could cause heat transfer or vibration. Pipes that clamp together should always overlap a minimum of 2". If the pipes are slotted, make sure they overlap enough or they will leak. When using the clamps, position them about a ¼" to ½" from the end of the pipe making sure part of the clamp is behind the slots when tightening.

**Step 4:** Install down-pipe. Do NOT fully tighten until all components are in place.

**Step 5:** Install extension pipes over the down-pipe. Included is a 33" and 26" extension to accommodate each wheelbase.  
(Installation tip: Temporarily hang the muffler in place using the two (2) OEM rubber hangers and measure to the down pipe to determine the length needed )

**Step 6:** Install muffler over the extension(s) and into the OEM rubber hangers on inlet of muffler.

**Step 7:** Install the over axle pipe on the muffler, slip the expansion joint over the left outlet of muffler and insert hanger in original rubber grommet.

**Step 8:** Install the second piece of the driver side tail pipe into place using the provided hanger.

(Note: The hanger is bolted from inside the frame using the factory hole in the frame above the hanger on the new tail pipe)

**Step 9:** Install Passenger side tail pipe first, which goes to right outlet on dual outlet muffler, and install universal hanger.

(Note: The hanger is bolted from inside the frame using the factory hole in the frame above the hanger on the new tail pipe)

**Step 10:** When all parts are positioned correctly, start tightening by starting at the front and working your way back.

If you are using a stainless tip, please make sure you do not allow it to extend too far past the body of the vehicle. A hot pipe or sharp edges could cause injury. Start the vehicle and check for leaks as it is vital for safety, sound, and the best fuel performance. After a few days, check that everything is still in position and tightened.

**NOTE:** Installation of the dual Silverline™ Diesel Performance Exhaust System should be completed on a heavy-duty lift and in many cases requires cutting instruments to remove the stock exhaust. As such, ANSA Automotive recommends that exhaust systems be installed by a trained automotive technician.

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Corporate Offices and  
Georgia Warehouse:  
800.841.9166  
478.788.6653

California Warehouse:  
800.367.2672  
323.726.9923