



INSTALLATION INSTRUCTIONS-4048

99-02 GMC SIERRA ¾ TON/00-05 YUKON ¾ TON

PARTS LIST

2 – Frame Brackets	2 – ¼” x 1 Cap Screws
2 – Brace Brackets	2 – ¼” Nylock Nuts
6 – 7/16” x 1-1/4” Hex Bolts	12 - 7/16” Flat washers
6 – 7/16” Hex Nuts	

INSTALLING THE FRAME BRACKETS

Remove factory tow hooks from front section of vehicle.

Using the bolts that held the tow hooks in place (two bolts per hook) attach the mounting bracket as per diagram below. Do not fasten too tightly to allow for adjustment.

INSTALLING THE FRONT BAR

Line up the two holes on the lower portion of the bar with the two holes in the frame brackets (outer edge). Attach bar to the frame brackets using the 7/16” bolts and nuts. When you are satisfied the bar is aligned, tighten the three bolts supporting the bar. Tighten the bolts holding the frame brackets to the vehicle.

INSTALLING THE BRACE BRACKETS

Remove the three bumper mounting bolts from the front of the frame and the two side support bracket bolts from each side of the vehicle. Lower the bumper until you can see the upper bolts that secure the bumper to the bumper mounting bracket. Position large hole of the brace bracket on upper bumper bolt. Replace bumper to its original position and position small hole of the brace bracket to the middle plate of the guard. Adjust bracket bolts, replace bumper and tighten all bolts.

